

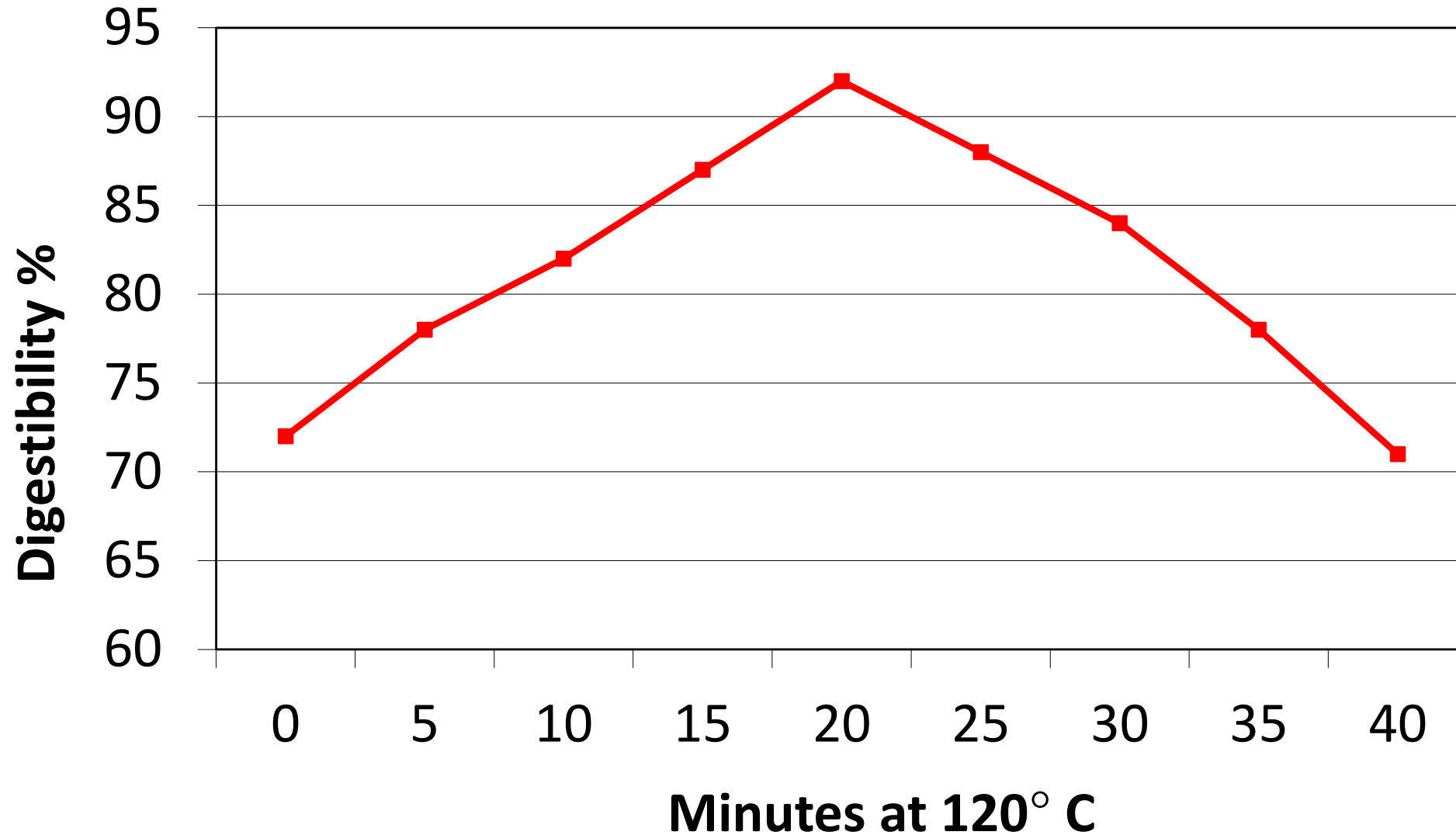
Impact of Thermal Processing on Protein Quality and Monogastric Nutrition

Chad Paulk





Toasting and protein digestibility

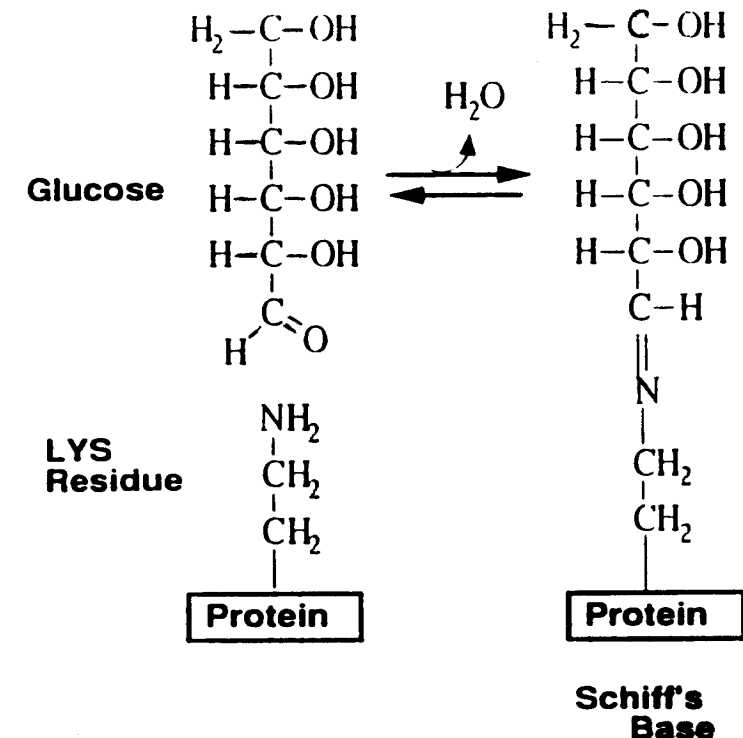


Thermal Processing and Protein Quality

- Protein denaturation: transforming well-defined/folded proteins to unfolded state
 - Typically irreversible
 - Usually sudden but only over very specific conditions
 - Accelerated by moisture
- Denaturants
 - Temperature, organic solvents, acid-bases, pH, shear
- Consequences
 - Loss of enzyme activity, toxin destruction, improved digestibility, loss of solubility, textural changes

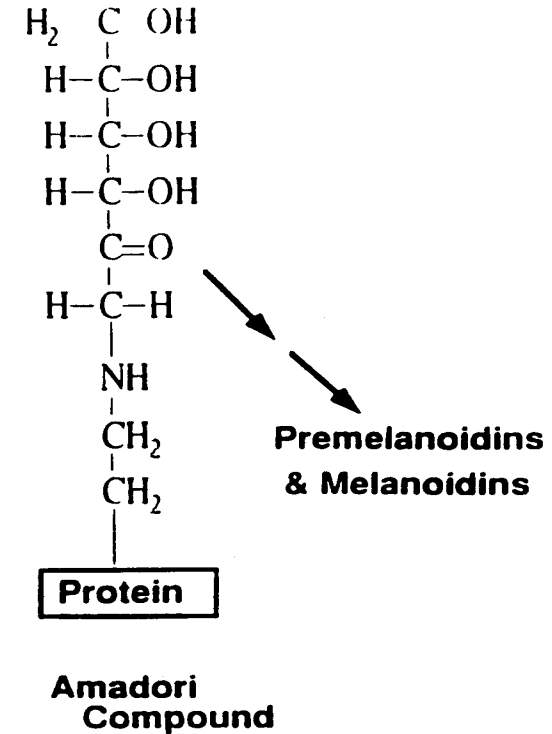
Maillard Reaction

- The carbonyl group of a sugar (glucose) combines with a reactive amine group of an amino acid to form an unstable Schiff's base, glycosylamine.
- When Lys is utilized, reaction derivatives include 1-deoxy-D-fructosyl and 1-D-deoxy-lactulosyl
 - Reversible reaction with deamination by intestinal microflora
 - Laboratory assays detect Lys
 - Not available by absorption by monogastrics



Maillard Reaction

- The Amadori compound is converted into enediols (premelaldins and melanoidins), which are converted to deoxy-hexodiuloses (color, odor, flavor)
 - Lys residue is denatured, reduced detection by analytical assays and monogastric animal absorption



Multi-factorial response

- Oven-dried DDGS had reduced Lys digestibility at a drying temperature of 100C
- Oven-dried SBM minimal effect at a drying temperature of 125C for 30 min
- When does heat damage occur?
 - Ingredient
 - Temperature
 - Moisture/water activity
 - Pressure
 - pH

QA: How do we measure?

TABLE 2. Effect of autoclaving soyflakes on chick performance, protein solubility, urease index, protein dispersibility index, and trypsin inhibitor (Chick Assay 1)¹

Item	Weight gain ² (g)	Gain:feed ratio ³ (g:g)	Protein solubility ⁴ (%)	Urease index (units of pH change)	Protein dispersibility index ⁴ (%)	Trypsin inhibitor ⁵ (units/g)
Autoclaving time, min						
0	178 ^c	0.578 ^{bc}	97	2.40	76	44.2
6	180 ^{bc}	0.557 ^c	93	2.20	63	31.0
12	189 ^b	0.599 ^b	93	2.10	63	26.8
18	204 ^a	0.671 ^a	94	1.80	47	12.3
24	207 ^a	0.685 ^a	81	0.20	30	3.4
30	205 ^a	0.678 ^a	81	0.30	32	4.5
36	210 ^a	0.682 ^a	78	0.10	24	2.6
Soybean meal	210 ^a	0.693 ^a				
Pooled SEM	3	0.010	1.0		2.0	2.08

^{a-c}Means in a column with no common superscript are significantly different ($P \leq 0.05$).

¹Values for weight gain and gain:feed ratio are means of four pens of five chicks from 8 to 17 d of age, and values of protein solubility, urease index, protein dispersibility index, and trypsin inhibitor are means of duplicate analyses on the soyflakes.

²Quadratic increase as a function of increased autoclaving time ($P < 0.07$).

³Linear increase as a function of increased autoclaving time ($P < 0.001$).

⁴Linear decrease as a function of increased autoclaving time ($P < 0.001$; $r^2 = 0.94$).

⁵Quadratic decrease as a function of increased autoclaving time ($P < 0.001$).

QA: How do we measure?

TABLE 4. *Effect of autoclaving of soybean meal on chick performance (1 to 21 days) and on protein solubility, urease activity, and orange G-binding capacity, Experiment 3*

Treatment	Weight gain	Feed:gain ratio	Protein solubility	Urease activity	Orange G bound
(min)	(g/chick)		(%)	(pH units of change)	(mg/g of meal)
0	423 ^{ab}	2.26 ^b	82.3	.00	76.4
5	452 ^a	2.12 ^b	72.6	.00	74.8
10	444 ^a	2.24 ^b	66.9	.00	71.7
20	405 ^b	2.36 ^b	60.5	.00	70.9
40	254 ^c	2.60 ^a	46.1	.00	70.0

^{a-c}Means within each column with no common superscripts are significantly different (P<.05).

QA: How do we measure?

Table 1. Chemical composition of soybean meal after heat treatment

Item ¹	Soybean meal			
	Not heated	Autoclaved at 125°C for 15 min	Autoclaved at 125°C for 30 min	Oven dried at 125°C for 30 min
DM, %	88.1	87.6	86.2	88.8
Ash, %	5.91	5.87	5.85	5.97
AEE, %	1.44	1.21	1.35	1.31
CP, %	48.5	49.2	48.3	49.1
Furosine, %	0.015	0.023	0.026	0.016
Lys:CP ratio, ² %	6.29	5.75	5.57	6.25

Soybean meal

Item, %	Quality Target
PDI, %	15-30
KOH Solubility, %	78-84
Lys:CP	> 6%
Trypsin Inhibitor, TIU/g	3600-7000
Urease, Δ pH	0.00-0.1

Reactive Lysine

Table 5. Assessment of various methods for determining lysine (lys) concentration (with digestibility coefficients in parenthesis) in cold-pressed, expeller-extracted and solvent-extracted canola meals (from van Barneveld *et al.* 1999a) ID, ileal digestible. Statistics show results of analysis of digestibility coefficients only. Values within a row followed by the same letter are not significantly different (at $P = 0.05$). s.e.m., standard error of the mean; ***, $P < 0.001$

Method	Canola meal lysine concentration (g/kg, air-dry)			Statistics	
	Cold-pressed	Expeller	Solvent	Diet	s.e.m.
Total lys	17.41	17.25	18.70	–	–
Reactive lys	13.00	10.88	11.38	–	–
Apparent ID lys	14.66 (0.84)a	13.20 (0.77)b	14.74 (0.79)b	***	0.012
True ID lys	16.02 (0.92)a	14.49 (0.84)b	16.08 (0.86)b	***	0.012
App. ID reactive lys	11.15 (0.86)a	8.53 (0.78)b	9.23 (0.81)c	***	0.007
True ID reactive lys	12.35 (0.95)a	9.79 (0.90)b	10.35 (0.91)b	***	0.007

Pearson coefficient correlation of SBM (n = 22)

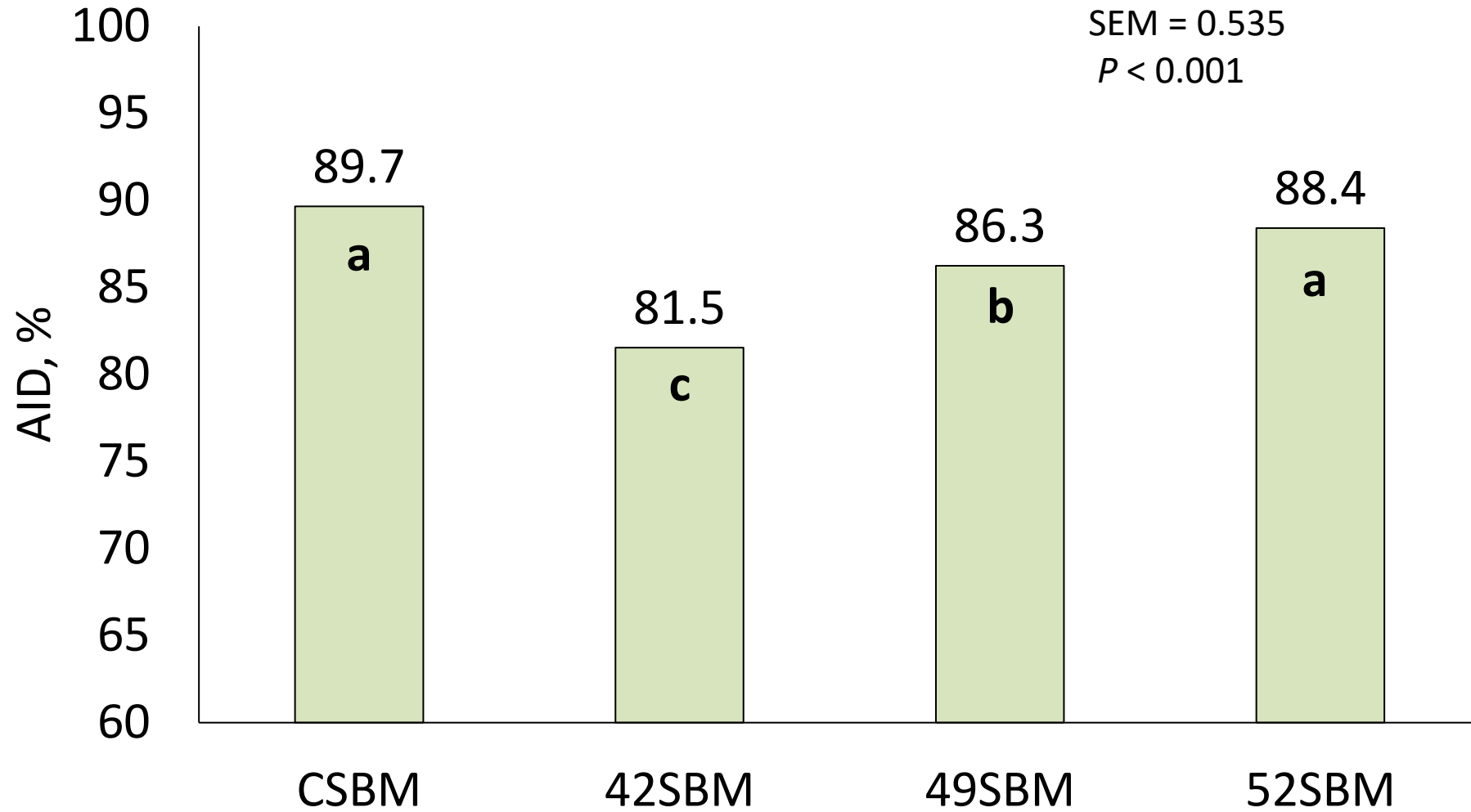
	CP	NDFom	Oligos.	PDI	KOH sol	TIA	Reactive Lys
CSID LYS	0.370	-0.354	0.302	0.385	0.619**	0.416	0.486*

Individual SBM Analysis

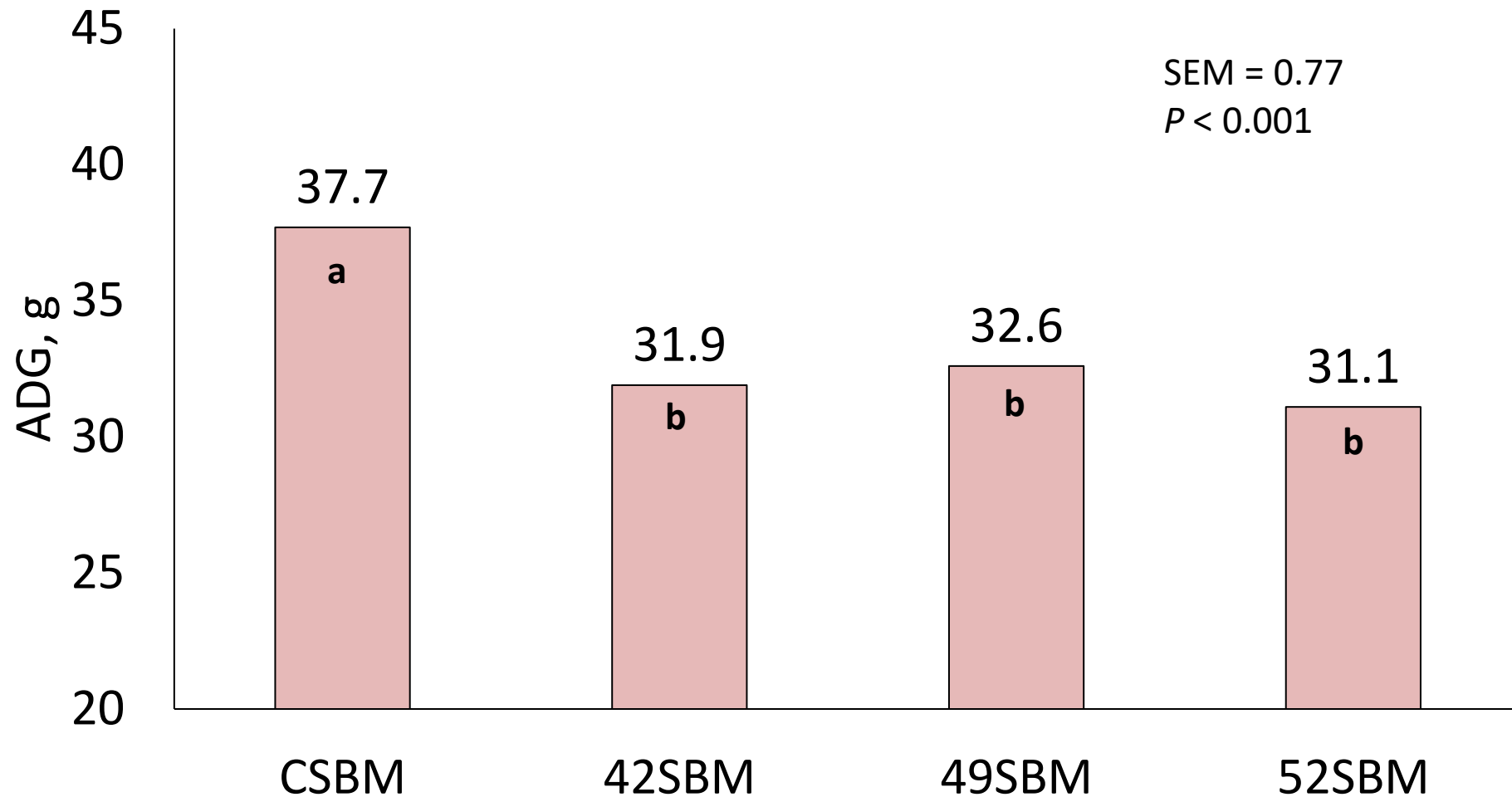
Item, %	CSBM	42SBM	49SBM	52SBM
Dry matter	89.53	93.74	92.62	93.74
Crude protein	46.86	41.82	49.19	51.79
Crude fat	1.58	1.94	1.61	1.84
Crude fiber	3.85	5.91	3.60	3.41
ADF	6.68	7.75	6.83	6.93
NDF	12.03	14.24	7.83	8.24
Ash	6.89	6.37	6.93	6.82
Avail. Lys	2.80	2.43	2.89	3.08
Lys: CP	6.34	6.22	6.28	6.20
Avail. Lys: total Lys	94.3	93.5	93.5	96.0
Avail. Lys: CP	5.98	5.81	5.88	5.95
KOH solubility	86.27	74.30	85.72	76.95
Trypsin inhibitor, TIU/g	5,840	1,566	4,435	6,781
Total AA	45.30	40.56	47.85	50.64
Indispensable AA				
Arg	3.25	2.79	3.42	3.67
His	1.20	1.10	1.28	1.33
Ile	2.23	2.00	2.35	2.48
Leu	3.55	3.19	3.75	3.98
Lys	2.97	2.60	3.09	3.21
Met	0.65	0.59	0.70	0.73
Phe	2.36	2.10	2.49	2.64
Thr	1.78	1.65	1.90	1.97
Trp	0.64	0.64	0.72	0.74
Val	2.31	2.09	2.45	2.56



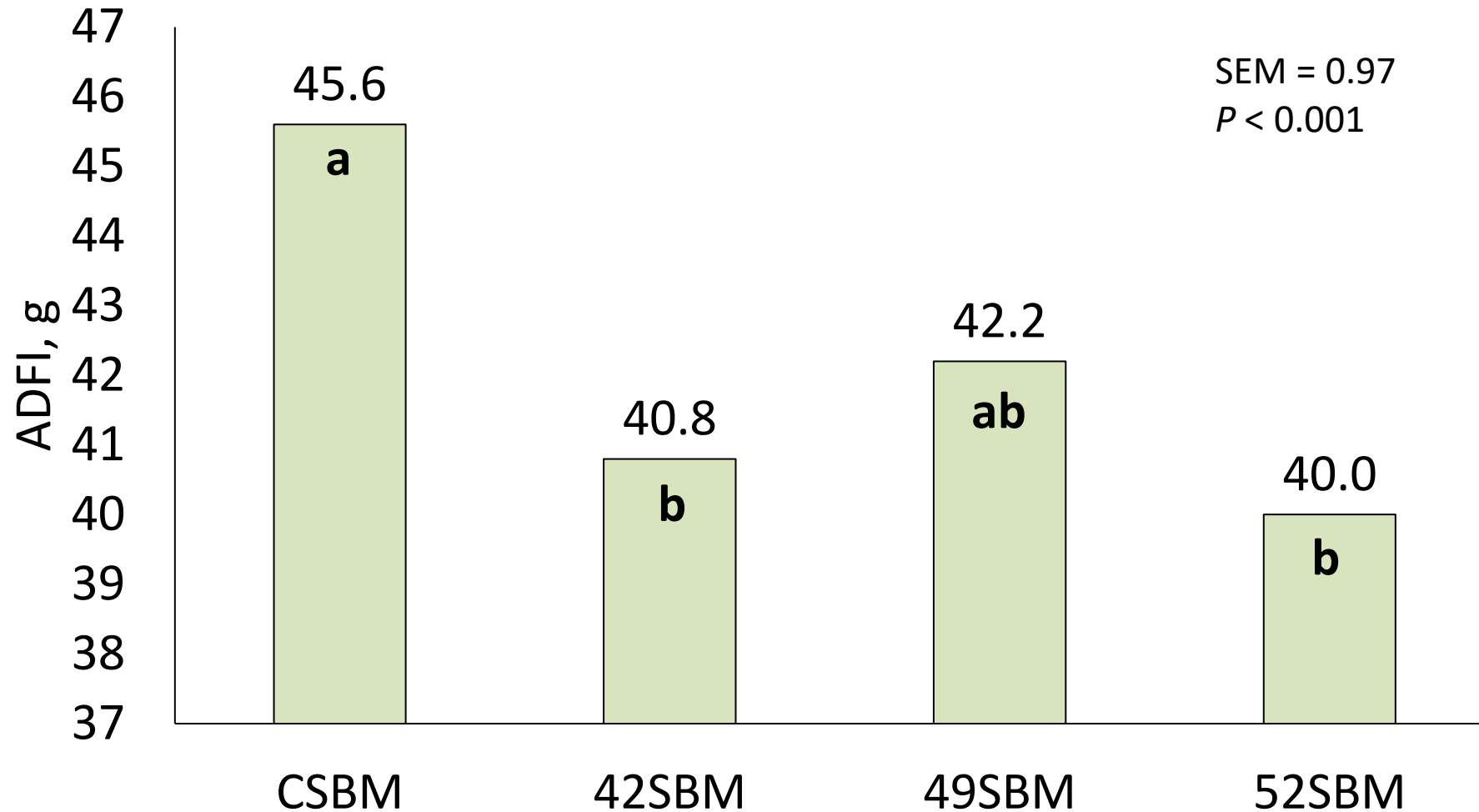
Broiler AID Lysine, %



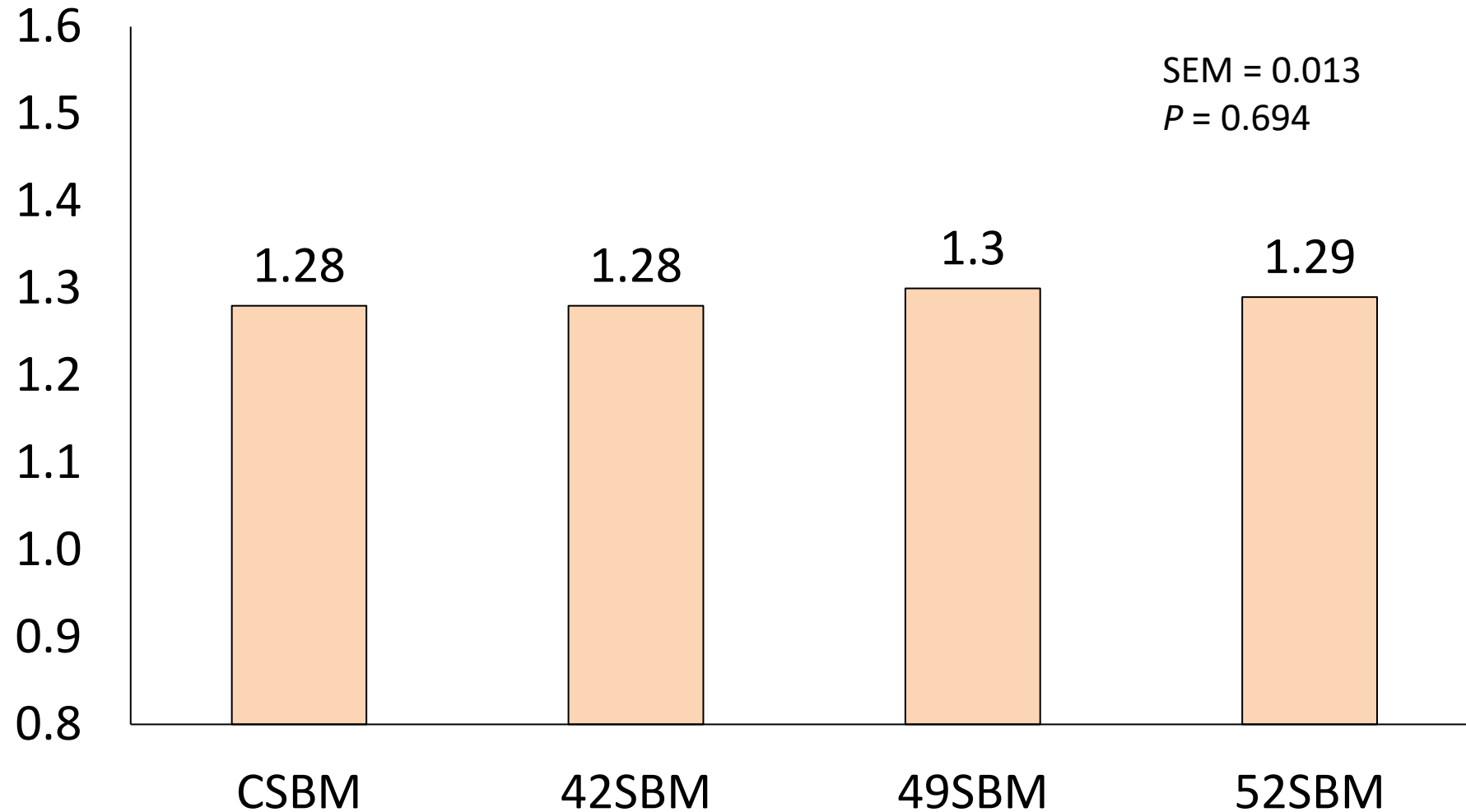
Broiler Average Daily Gain



Broiler Average Daily Feed Intake



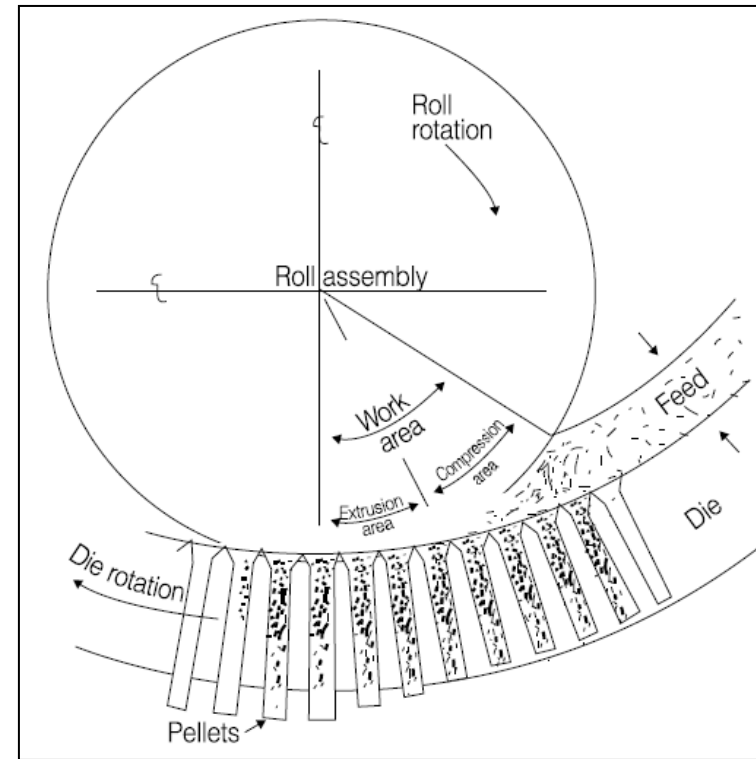
Broiler Feed Conversion Ratio



How do explain the differences?

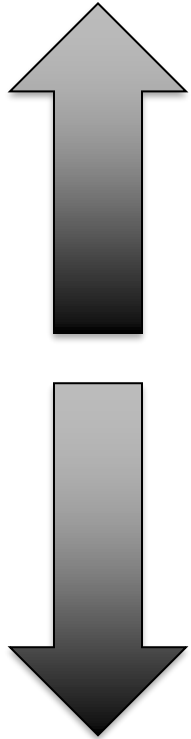
- Is it “protein quality?”
- What else could we measure to be indicative of “protein quality?”
- Is there something else we are missing?
 - Oligosaccharides
 - Antigens

Thermal Processing: Pelleting



Pelleting

Purpose



- Palatability
- Animal performance
- Feed handling
- Feed wastage
- Selective feeding
- Ingredient segregation
- Pathogenic organisms



Conditioning Temperature



Steam Pressure



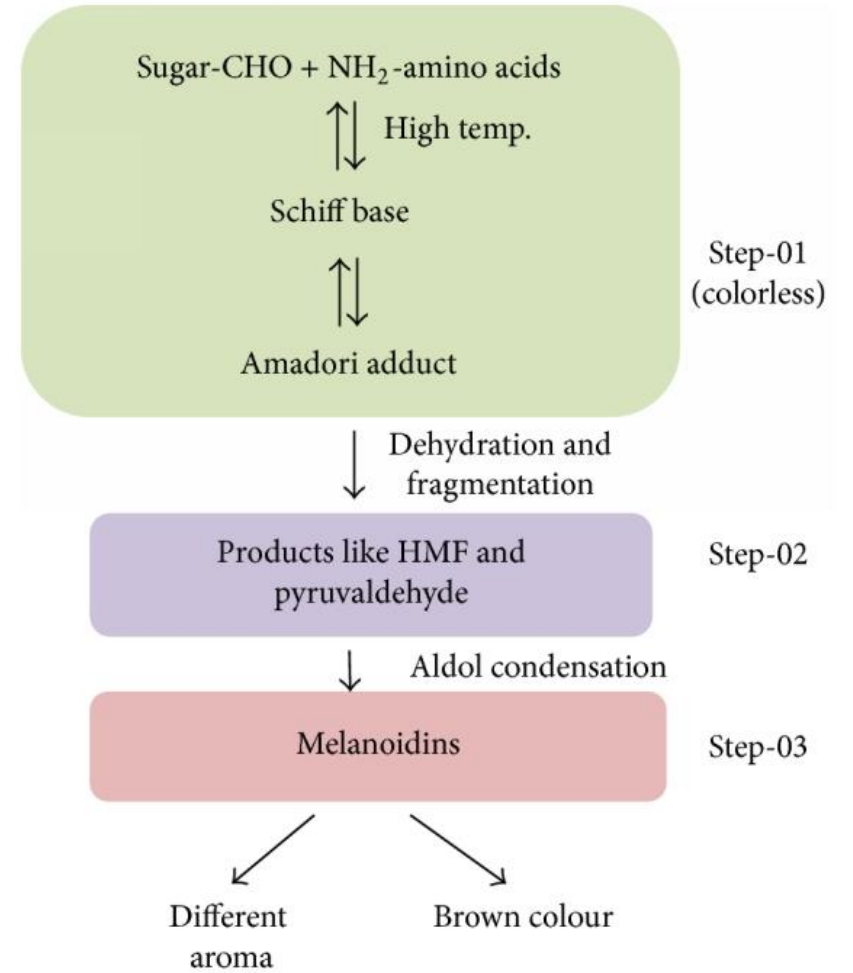
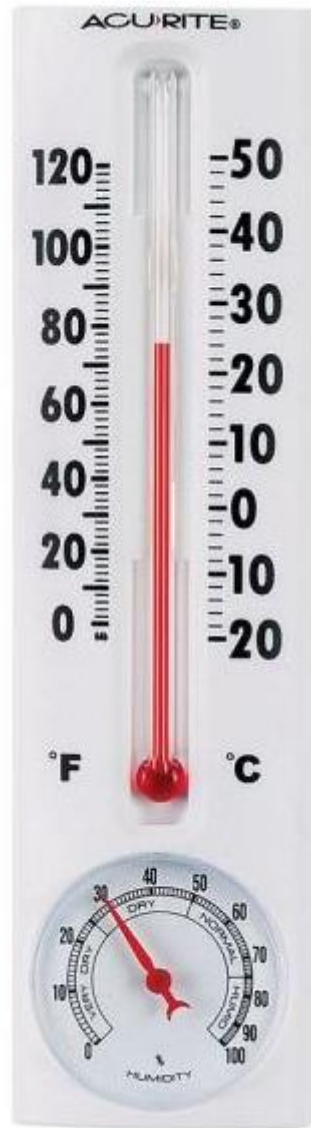
Retention time



Moisture



Die thickness



Broilers

- Treatments were 3 × 3 factorial
 - Diet formulation
 - Corn, soybean meal, and 5% DDGS
 - Basal + 5% meat and bone meal (MBM)
 - Basal + 7.5% bakery byproduct (BBP)
 - 3 diet forms
 - Mash
 - Pellet
 - Double pellet
- Conditioning temperature 90°C, 10 second retention time
- Diet = 4.7 x 44 mm



Digestible Lys Concentration, %

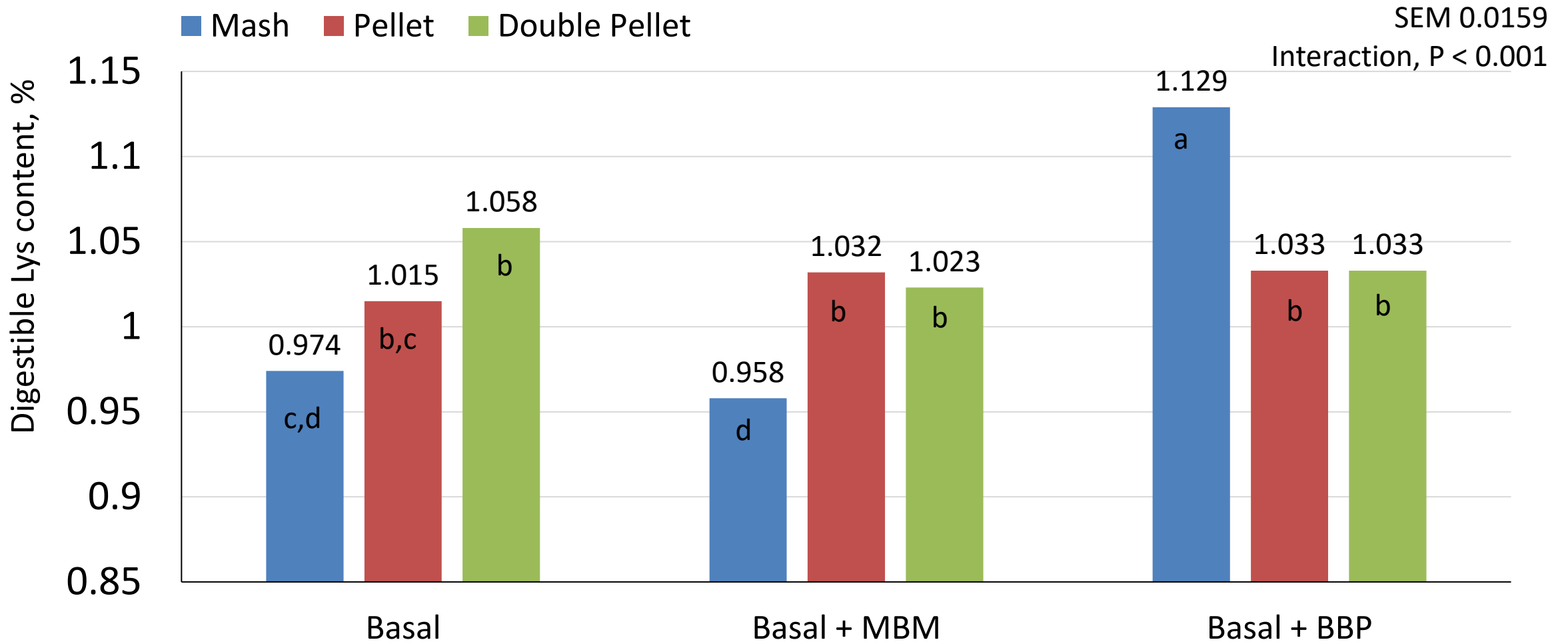


Table 5. Descriptive Feed Analysis Data and Mean Data for the Digestible Lysine Concentration for Comparison.

Treatment		Total lysine ⁴	In vitro available lysine ⁴	Digestible lysine concentration ⁵	Trypsin inhibitor complex activity (TIU/g) ⁶
Basal	Unprocessed mash ¹	1.19	1.16	0.97	2750
	Single pelleted ²	1.24	1.16	1.01	2360
	Double pelleted ³	1.19	1.16	1.06	2250
Basal + MBM	Unprocessed mash ¹	1.26	1.21	0.96	2260
	Single pelleted ²	1.25	1.20	1.03	2080
	Double pelleted ³	1.26	1.22	1.02	2110
Basal + BBP	Unprocessed mash ¹	1.25	1.22	1.13	2290
	Single pelleted ²	1.21	1.18	1.03	2170
	Double pelleted ³	1.24	1.21	1.03	2110

¹Feed that was not thermally processed.

²Feed that was conditioned at 90°C and extruded through a 4.7 × 44 mm pellet die.

³Feed that was conditioned at 90°C and extruded through a 4.7 × 44 mm pellet die, ground then conditioned again at 82°C and extruded again through a 4.7 × 44 mm pellet die.

⁴Determination of total protein lysine and in vitro available lysine: AOAC 975.44.

⁵Digestible Lysine Concentration, Adedokun et al. [35].

⁶Trypsin Inhibitor Complex Activity AOCS Official Method Ba 12–75.

Key Conclusions

- Pelleting and double pelleting improved FCR compared to unprocessed mash
- DAAC Lys increased with pelleting in the basal and MBM diets but decreased in the Basal + BBP diets.

Swine



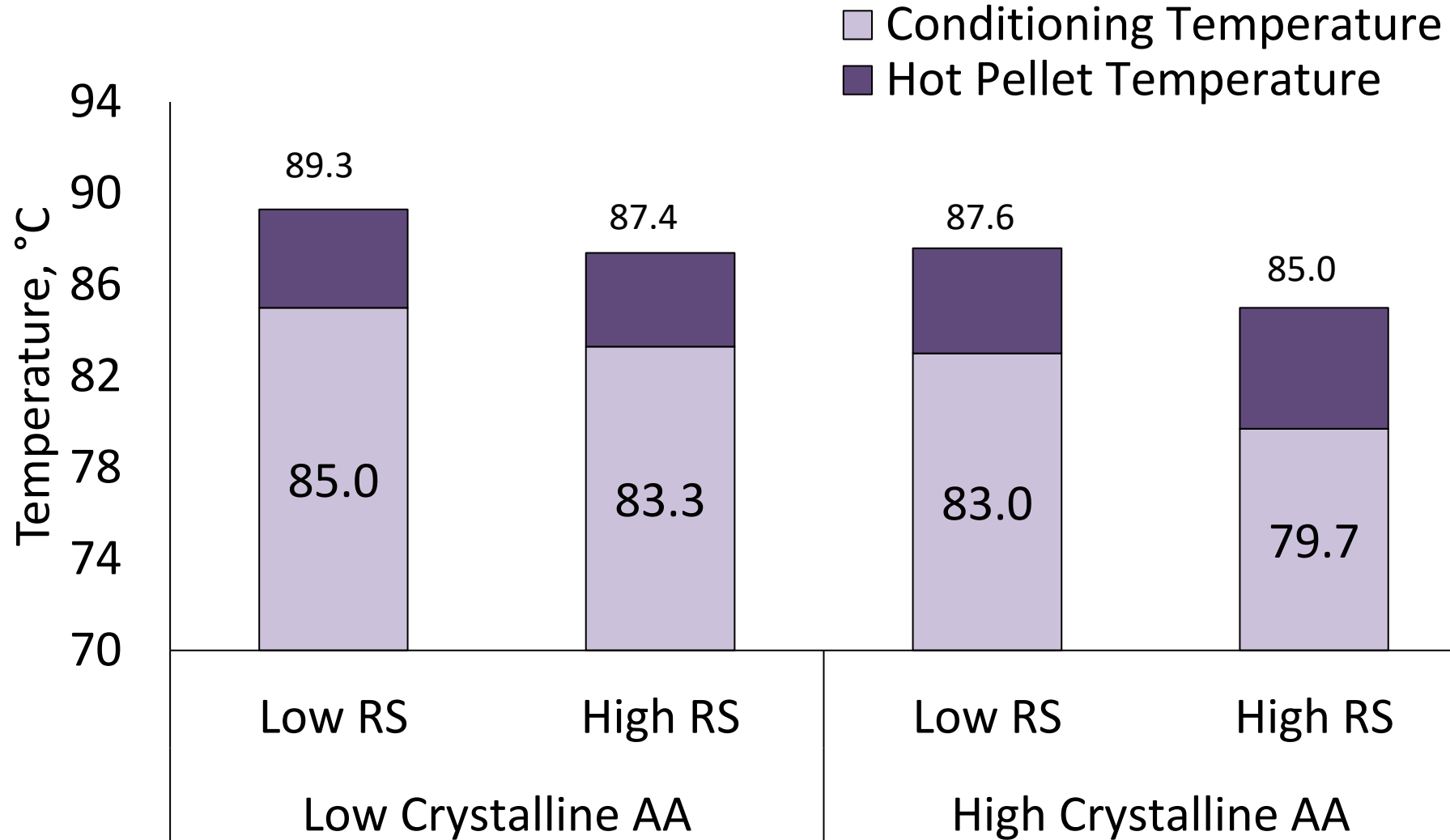
- Treatments were arranged in a $2 \times 2 \times 2$ factorial design with
 - 2 crystalline amino acid inclusions (low vs high)
 - 2 reducing sugar levels (RS; low vs high)
 - 2 diet forms (mash vs pellet)



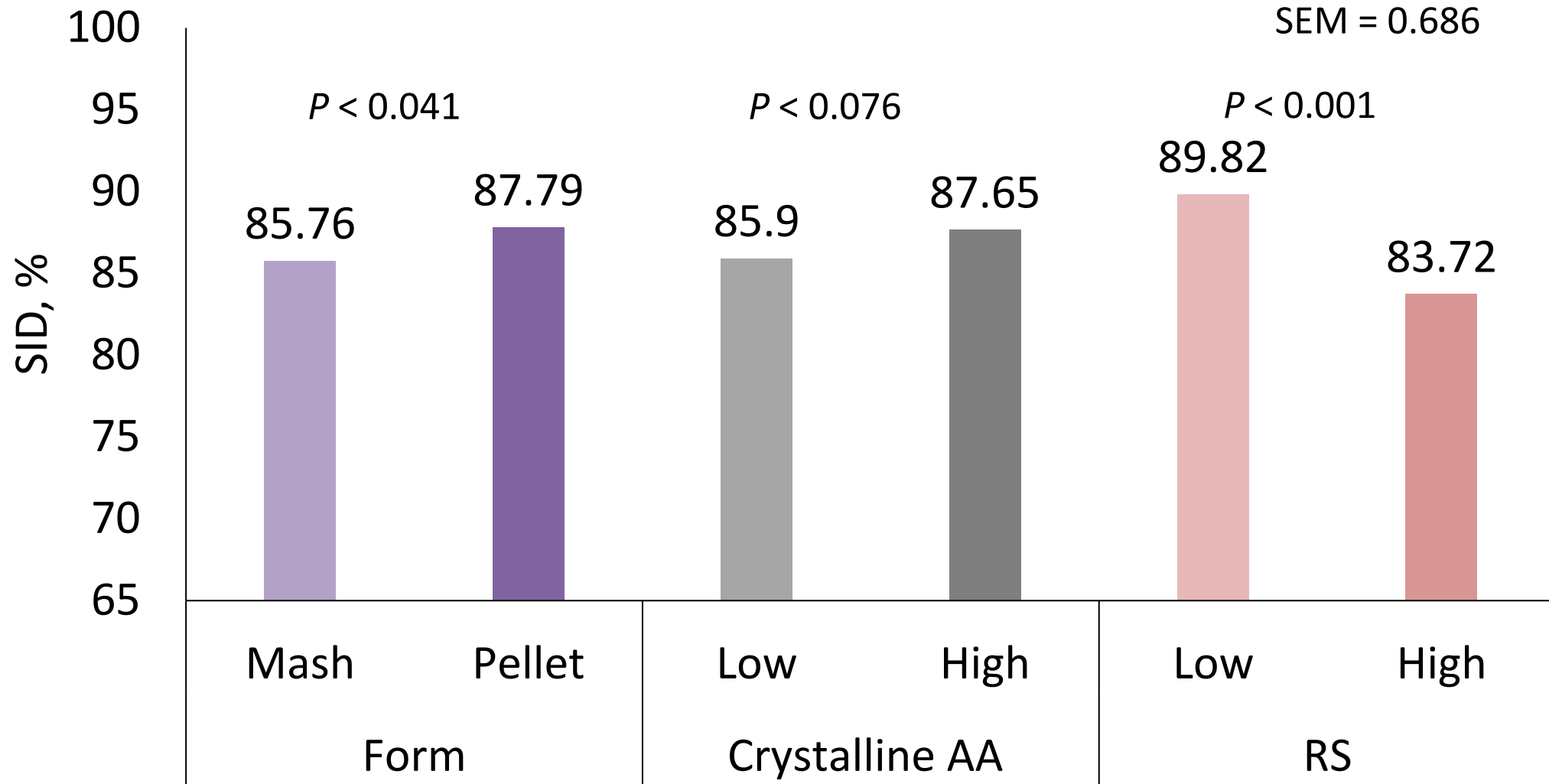
Table 1. Diet composition, Exp. 1 (as-fed basis)^{1,2}

	Crystalline AA	Low	Low	High	High
	Reducing sugars	Low	High	Low	High
Ingredient, %					
Corn		75.00	44.11	79.68	52.98
Soybean meal		21.00	15.70	16.19	6.85
Dried distiller's grain with solubles		---	20.00	---	20.00
Bakery meal ³		---	15.00	---	15.00
Soybean oil		1.23	2.70	0.90	2.10
Calcium carbonate		0.70	0.83	0.70	0.85
Monocalcium P, 21%		1.00	0.60	1.10	0.70
Sodium chloride		0.50	0.50	0.50	0.50
L-Lysine-HCl		0.18	0.23	0.33	0.50
DL-Methionine		----	---	0.04	---
L-Threonine		0.09	0.04	0.16	0.16
L-Tryptophan		0.01	0.01	0.04	0.06
L-Valine		---	---	0.07	---
L-Isoleucine		---	---	0.01	0.01
Trace mineral premix ⁴		0.30	0.30	0.30	0.3
TOTAL		100	100	100	100

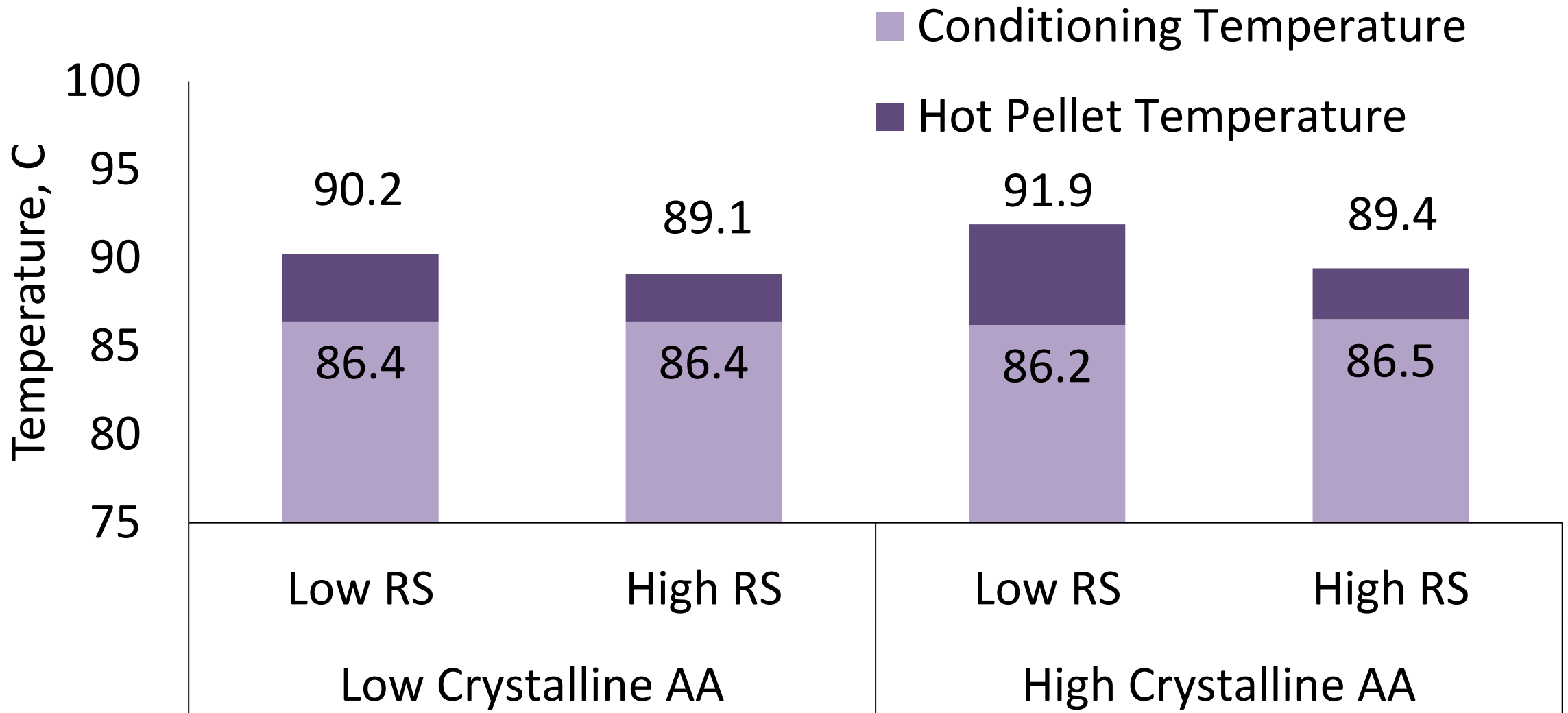
Pelleting Temperature



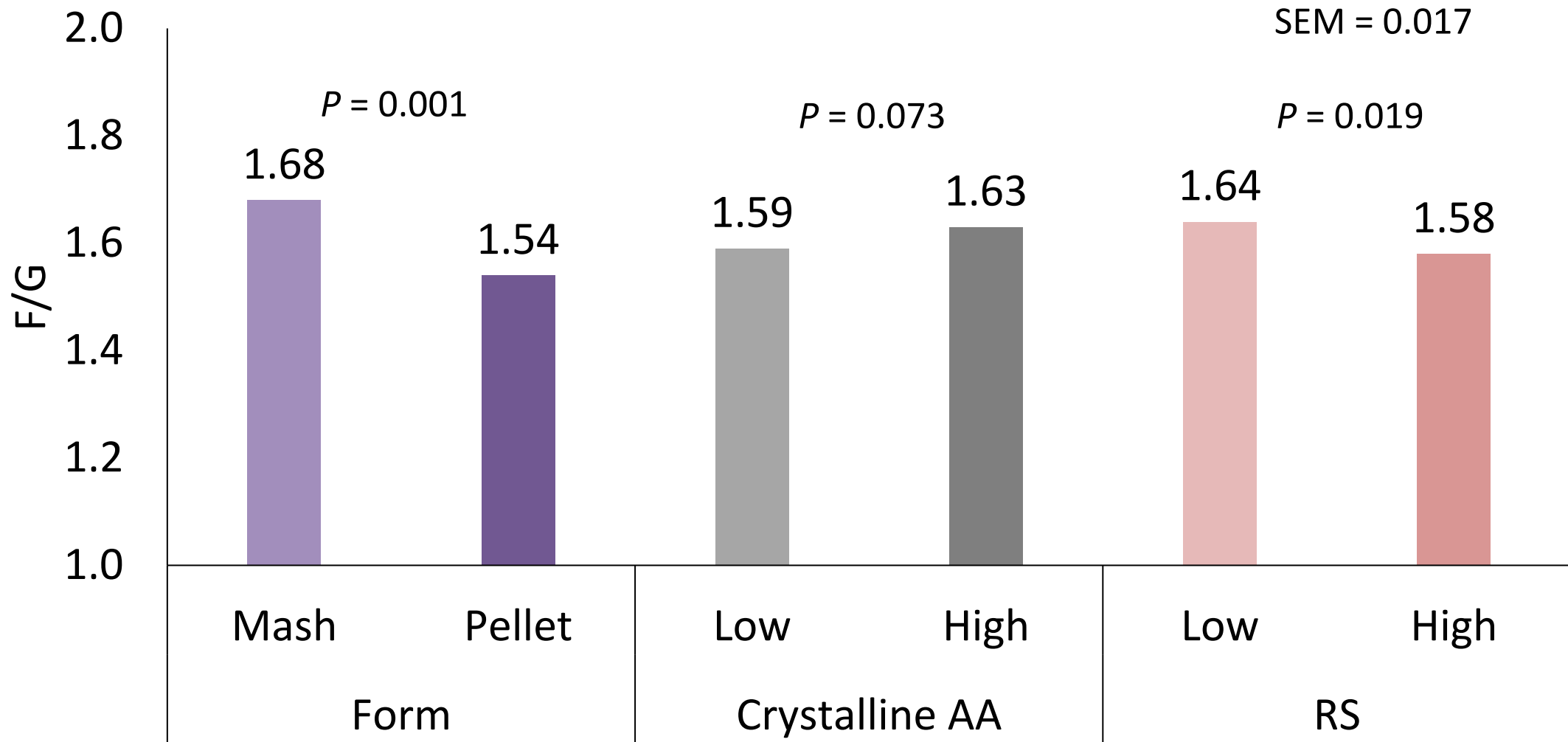
SID Lysine, %



Pelleting Temperature



Feed Efficiency



Conclusions

- There was no evidence of interactions between diet types, indicating that increasing amounts of crystalline AA and RS did not increase the Maillard reaction to a point of reducing AA digestibility when pelleting diets using the reported conditions.
 - Pelleting diets resulted in improved AA digestibility
 - Crystalline AA concentration did not influence AA digestibility of indispensable AA except for the SID of tryptophan which was increased in diets with increased concentrations of crystalline AA.
 - Pigs fed diets with high RS, formulated with 20% DDGS and 15% bakery, resulted in decreased AA digestibility compared to the corn soybean meal-based diet.

How do we measure?

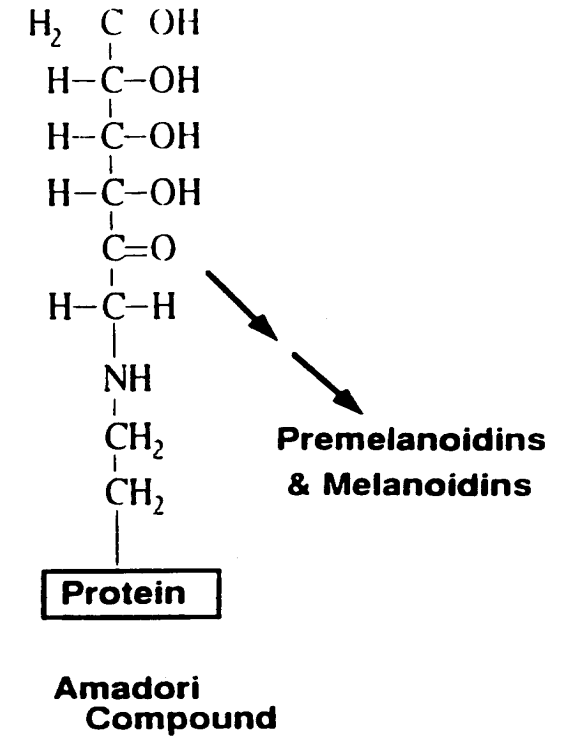


TABLE 2. Effect of autoclaving soyflakes on chick performance, protein solubility, urease index, protein dispersibility index, and trypsin inhibitor (Chick Assay 1)¹

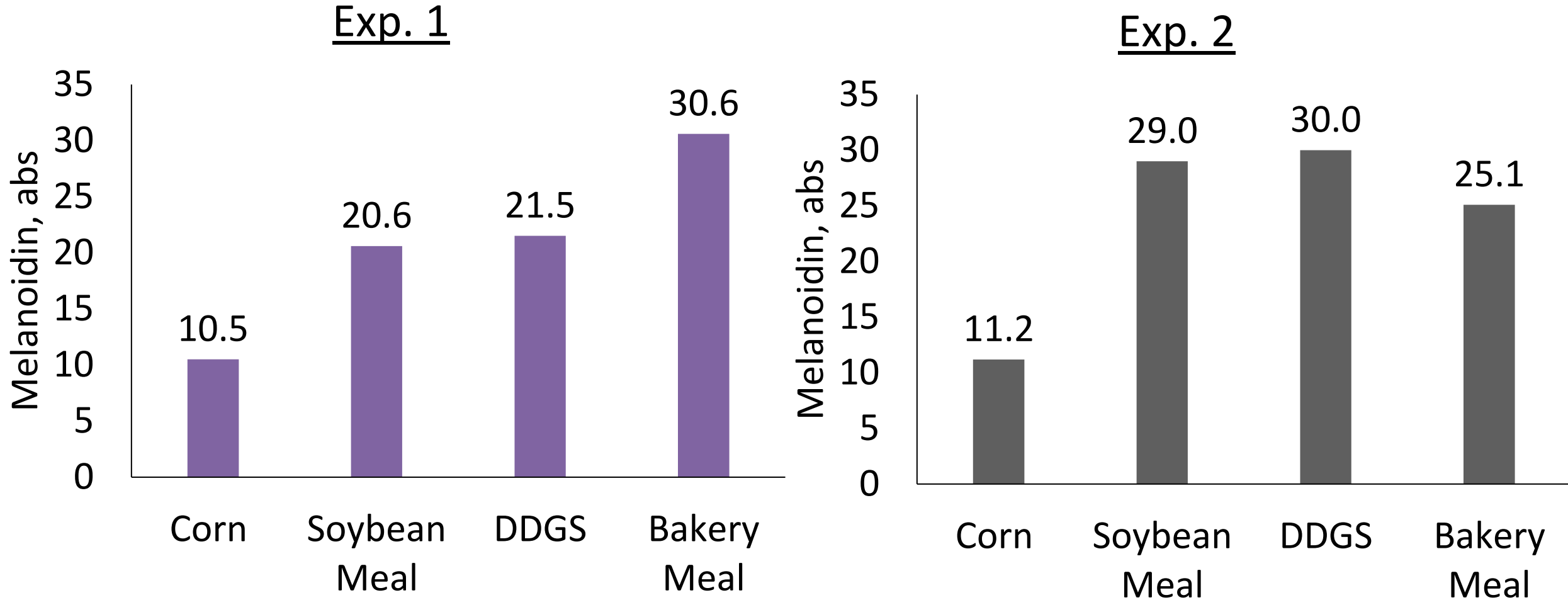
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TABLE 4. Effect of autoclaving of soybean meal on chick performance (1 to 21 days) and on protein solubility, urease activity, and orange G-binding capacity, Experiment 3

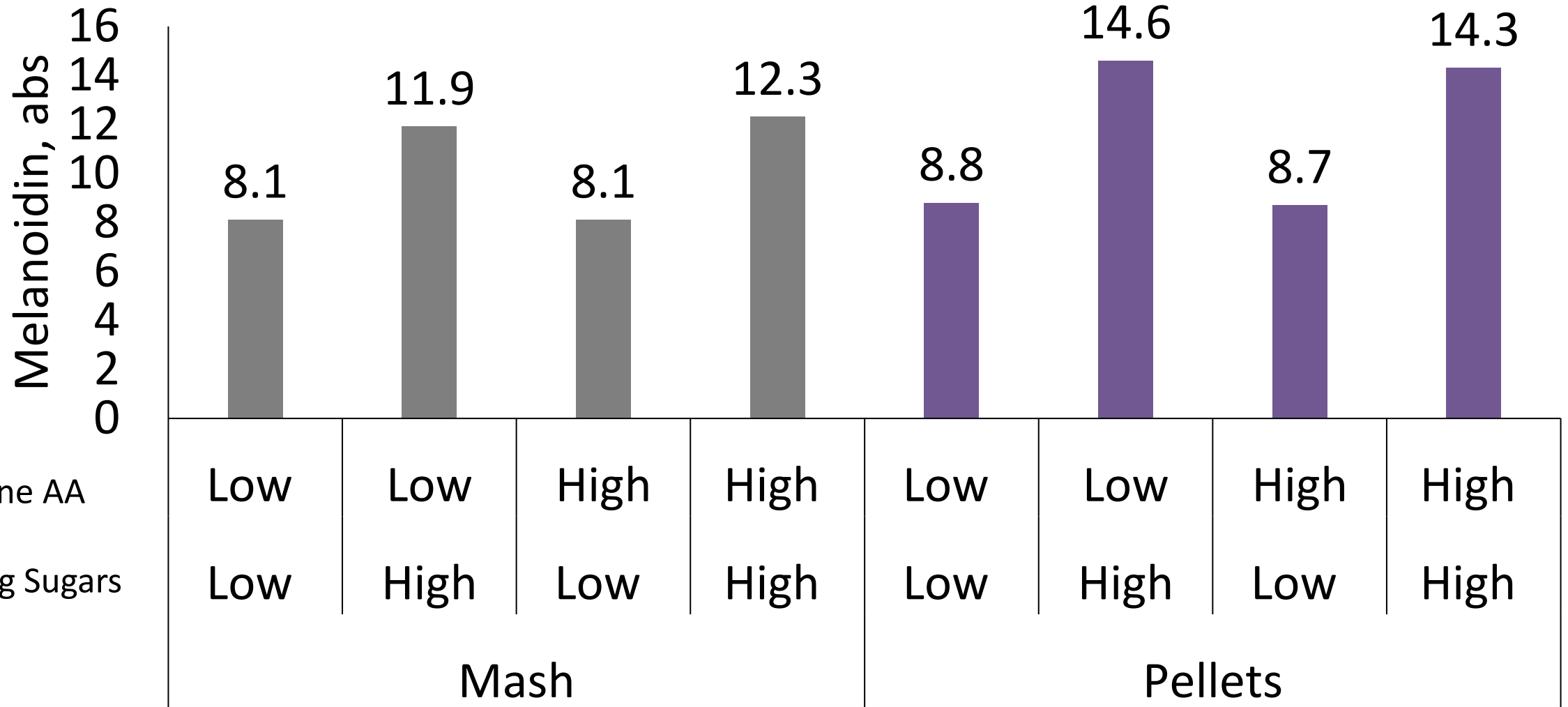
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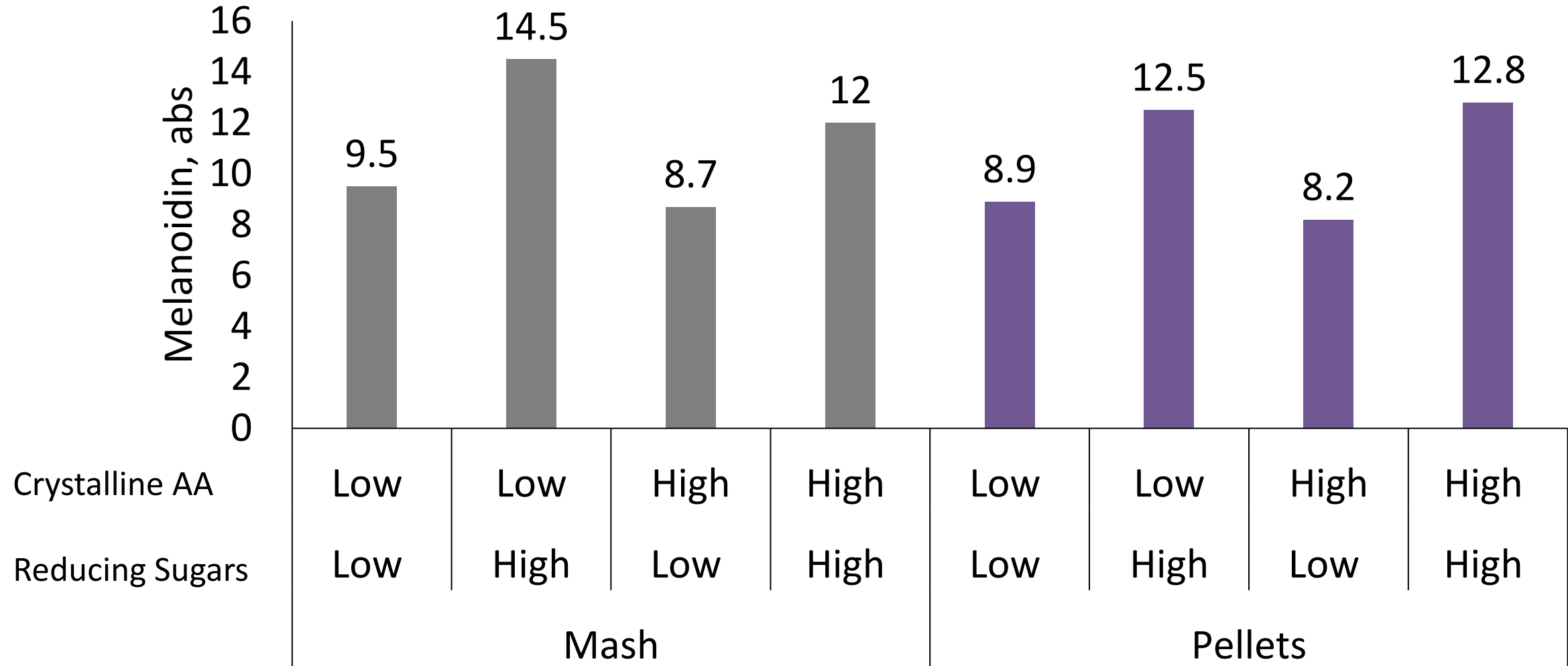
Ingredient Melanoidin



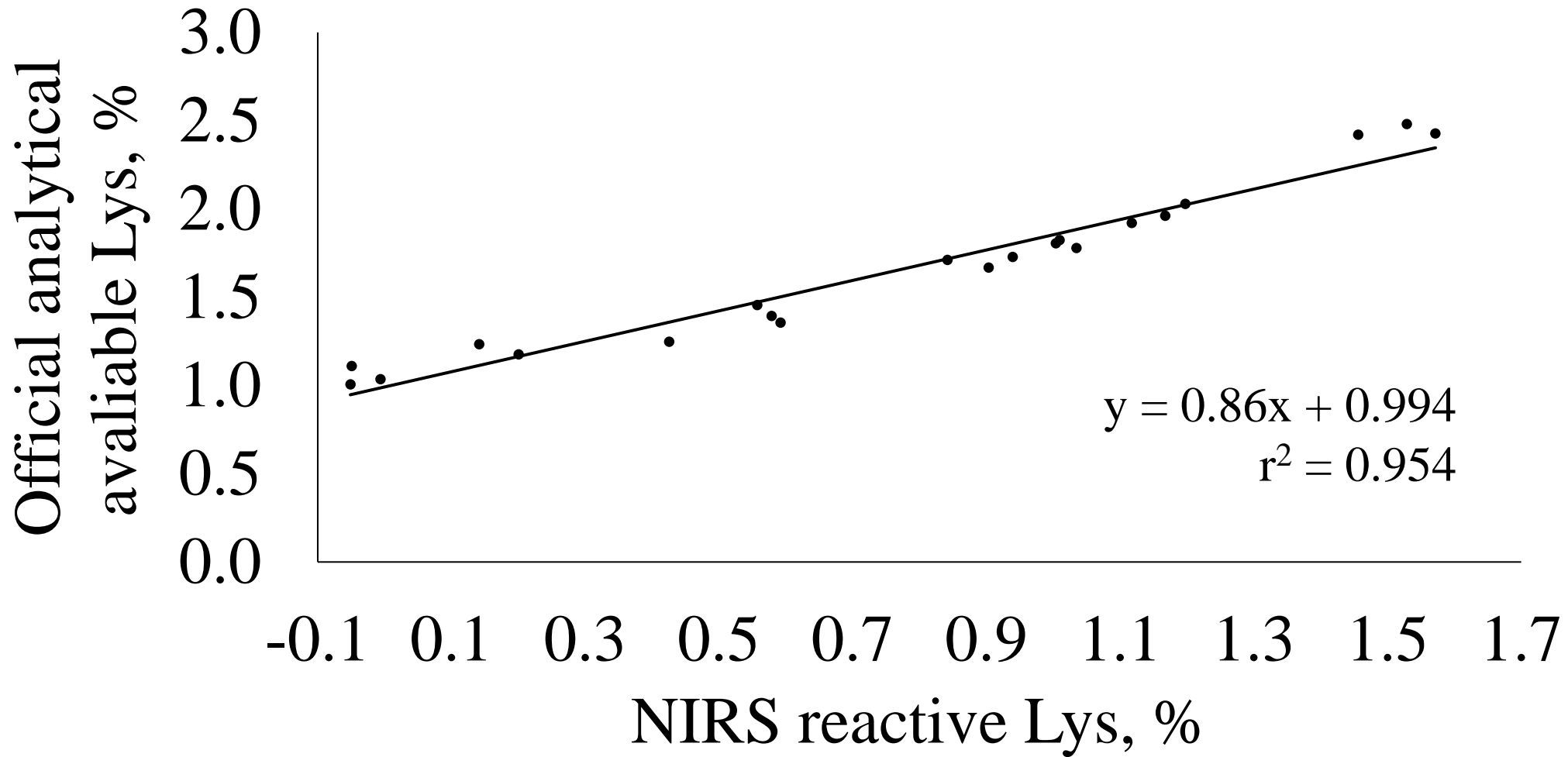
Diet Melanoidin



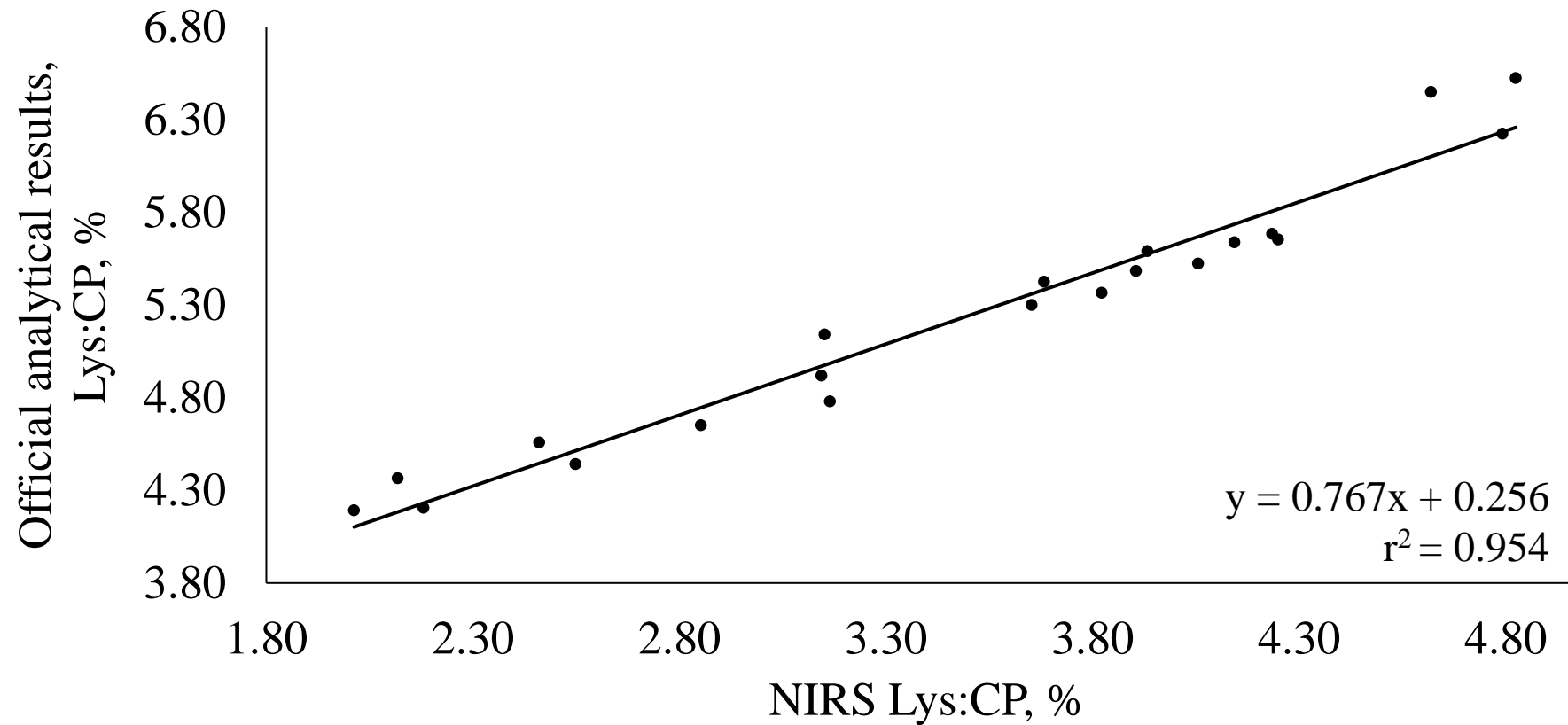
Diet Melanoidin



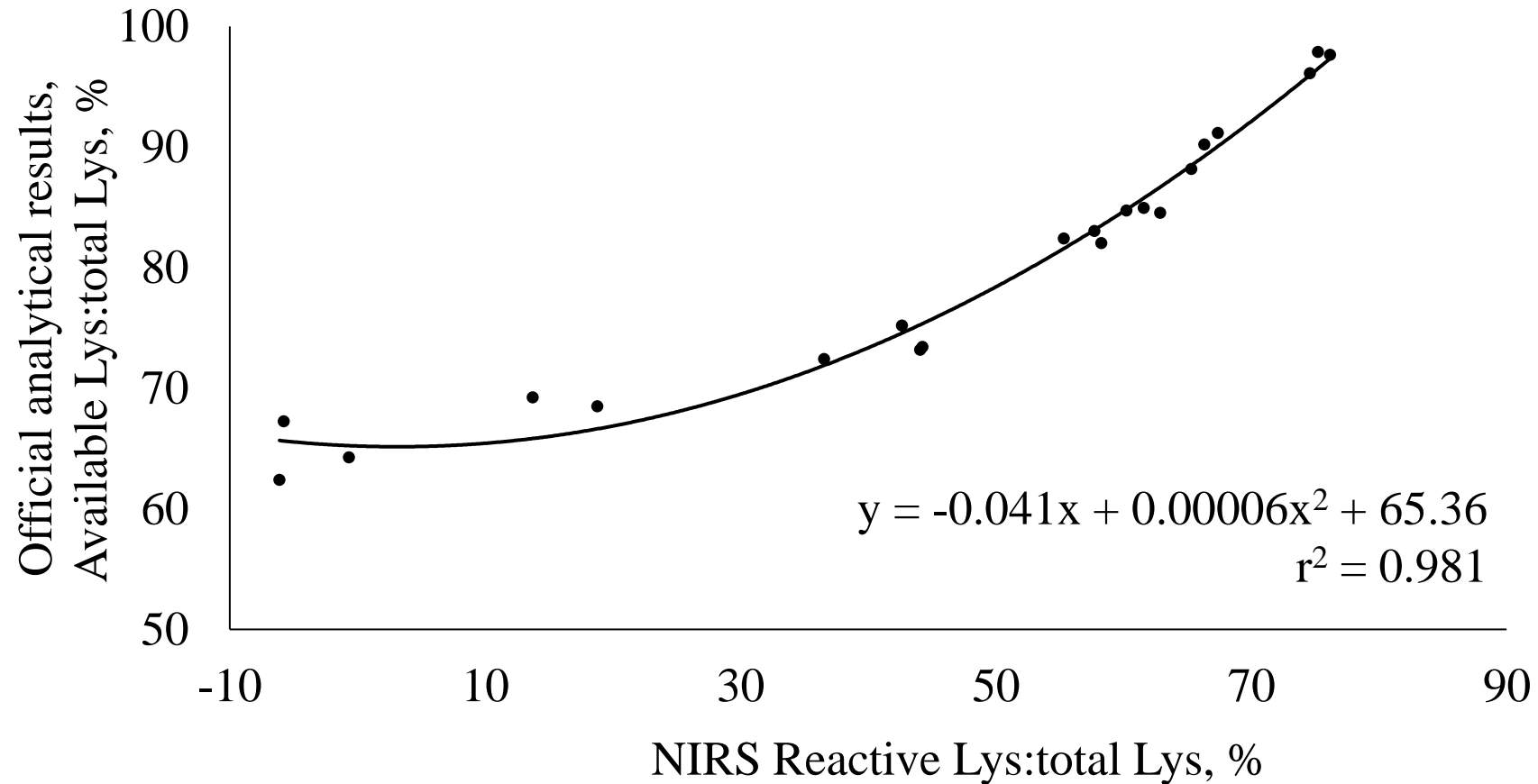
NIR vs available Lys



Lys:CP NIR vs Analytical



Available Lys:total Lys



Questions?



https://www.grains.k-state.edu/research/AnimalFeedandPetFood/feed_science_research_extension/index.html